







MACHINE:	H49-9	ASME Y 14.5M 1994 APPLIES DRAWING SPECIFIES THE COMPLETE PART REQUIREMENT	
POWER:	220 V. 3 Ph	*	PILLAR MACHINE
AIR PSI:	90 - 110	THIRD ANGLE PROJECTION LINEAR TOLERANCES: .X = ± 0.05 .XX = ± 0.01	H49-4
DUST PORTS:	1X 3"	XXX = ± 0.003 ANGULAR TOLERANCES ± 1° CHAMFER TOLERANCES ± 5° REMOVE ALL BURRS & SHARP EDGES	
DUST CFM:	350	.002020 X 45° MAX SURFACE FINISH 125/	SIZE PART NO. H49-9 FOOTPRINT SCALE:1:24 DO NOT SCALE DRAWING SHEET 1.0