



The CMJ-HSK is a machine designed for chip free coping or tenoning of either square or profiled parts without the need for a back-up piece or chip breaker. In an 8-second-cycle it can process either two top/bottom rails or one mid rail that is pre-profiled. The CMJ-HSK has 2 counter rotating vertical spindles. The first spindle clears the leading edge of the rail while the other spindle moves in and processes the remainder of the parts width. This version of the CMJ has 2 independent spindle motors that have a quick tool change capability. If you are running multiple inside profiles per day, this will save you hours of time. The CMJ-HSK will provide a clean, tear-out free, end coped/tenoned part every time!

## Standard Features:

- 8" part width capacity
- · Counter rotating spindles
- Scissor lock clamp
- Auto Feed Carriage
- Dual 10 HP HSK Spindles
- 5/8" max cut depth
- 5" max cutter head diameter
- 3" minimum part length
- Material thickness: 5/8" to 1"
- Spindle type is HSK 63F

## **Options:**

- 12" part width capacity
- Tigerstop integration
- Z axis control for stacked tooling
- Increased thickness for passage doors













