







MACHINE:	CMJ-HSK	ASMEY 14.5M 1994 APPLIES DRAWING SPECIFIES THE COMPLETE PART REQUIREMENT  THIRD ANGLE PROJECTION  LINEAR TOLERANCES:  X = ± 0.05  XX = ± 0.01  XXX = ± 0.03  ANGULAR TOLERANCES ± 1°  CHAMFER TOLERANCES ± 5°  REMOVE ALL BURRS & SHARP EDGES .002 - 0.20 X 45° MAX  SURFACE FINISH 125/	
POWER:	220 V. 3 Ph		CMJ
AIR PSI:	90 - 110		
DUST PORTS:	4" (2X)		
DUST CFM:	700		SIZE PART NO.  B CMJ-HSK FOOTPRINT A  SCALE:1:20 DO NOT SCALE DRAWING SHEET 1 OF 1