







MACHINE:	HP5D-2	ASME Y 14.5M 1994 APPLIES DRAWING SPECIFIES THE COMPLETE PART REQUIREMENT	
POWER:	220 V. 3 Ph	THIRD ANGLE PROJECTION  LINEAR TOLERANCES:  X = ± 0.05  XX = ± 0.01  XXX = ± 0.03  ANGULAR TOLERANCES ± 1°  CHAMFER TOLERANCES ± 5°  REMOVE ALL BURRS & SHARP EDGES .002020 X 45° MAX  SURFACE FINISH 125/	PILLAR MACHINE
AIR PSI:	90 - 110		2017 HPJ
DUST PORTS:	3" 2X		
DUST CFM:			SIZE PART NO.  HP5D-2 FOOTPRINT A  SCALE:1:32 DO NOT SCALE DRAWING SHEET 1 OF 1